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D2746**Job Sheet 183350****Part No:** D2746**Job Qty:** 3 ea**Part Name:** Wearplate**Part Weight:** 0 lbs**Status:** Scheduled**Priority:** Medium**Job Created:** 9/17/18**Job Tracking No:****Due Date:** 9/28/18**Created By:** Michelle Gagnon-Donovan**Type:** Stock**Description:**

Note: DWG REV C IPP Rev: D 02.10.24 Re-format KJ IPP Rev: E 06-03-21 as Per Rev C JLM IPP Rev: F 06-06-12
Now On Waterjet JLM

Ship Via:**Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	3 Ea	9/28/18	9/28/18	0.00	0.00	Start Up Waterjet		SE 8/09/21
100	Waterjet	3 pcs	9/28/18	9/28/18	0.00	0.34	Waterjet1		SE 8/09/21
110	QC	3 pcs	9/28/18	9/28/18	0.00	0.00	QC2 Waterjet-1		SE 8/09/21
120	QC	3 pcs	9/28/18	9/28/18	0.00	0.00	QC8-1		SEP 25 2018 68
130	Small Fab	3 pcs	9/28/18	9/28/18	0.00	0.40	Small Fab-2		N/A 9-89
140	Brake NC	3 pcs	9/28/18	9/28/18	0.05	0.34	Brake NC 1		DAS
150	QC	3 pcs	9/28/18	9/28/18	0.00	0.00	QC5		SEP 26 2018 68
160	Powdercoat	3 pcs	9/28/18	9/28/18	0.00	0.06	Powdercoat3		BL 8-9-2018 68
170	QC	3 pcs	9/28/18	9/28/18	0.00	0.00	QC3		SEP 28 2018 68
180	Packaging	3 pcs	9/28/18	9/28/18	0.00	0.00	Packaging3-1		SEP 28 2018 9-89
190	QC21-SA	3 Ea	9/28/18	9/28/18	0.00	0.00	QC21		OCT 10 2018 9-89

Part Op 100 - 1-Cut as per Dwg D2746

Descriptions: 130 - Deburr if necessary.

140 - 1-Form on CNC Brake as per Dwg D2746 using Jigs DT8261 and DT8326 2-Form joggle on Punch as per Dwg D2746 using Jig DT8158 Identify as D2746

160 - START TIME: 7:50 ON T: 8:00 FINISH: 9:20 M 136370

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M1010S20GA	1010/1025 Sheet	1.2180 sf (.406 ea)	90-Start up Operation	MI 30805 MI 30805

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M1010S20GA	1	99	0

Part Specifications

Specifications could not be found.

DART
AEROSPACE

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Container No: S113187



Part: D2746

Job No: 183350

Serial No/Batch: S113187

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 09/25/18

